



## WHY CHOOSE **PORCELAIN ENAMEL?**



### **FABRICATING**

Imbued with the strength and integrity found exclusively in solid steel, our porcelain-coated shades begin as round disks that are cut from flat sheets of metal. Using only commercial grade porcelain steel provides the level of quality necessary for our fixtures to last years in nearly any setting.

### **COATING**

The unique glossy surface comes from the multiple layers of time-tested porcelain enamel frit incorporated into the construction of our lights. A base layer is first hand-sprayed onto the raw metal and the shade's aesthetic is then completed with the specific color you select. Available in a wide assortment of tones and hues, porcelain's unmistakable sheen effortlessly imparts a stunning display of color to any location!

### **SPINNING**

Our team of craftsmen pays close attention to the finer details as the shades are skillfully and efficiently manufactured. Spun on a lathe, the steel disks are carefully manipulated around a mold until they assume the shade's distinct shape, ingraining a heightened sense of durability directly into every shade we produce.

### **FIRING**

Following the application of the porcelain enamel, our shades take a trip into a 1,600 degree oven. After about three minutes the enamel is permanently bonded to the metal, forming a protective seal that helps the shades last in both interior and exterior settings. Once you've held our shades in your own hands, you will immediately sense the integrity, longevity, and dependability provided solely by hand-crafted, porcelain enamel lights.